

TECHNICAL REQUIREMENTS FOR SMOKE EXTRACTION FANS

1. **Functional Requirement.** The Fans are used for following purpose on-board ship: -
 - (a) Removal of smoke from compartment after fire.
 - (b) Supply of Fresh air to machinery compartments and hangar for ventilation purpose.
 - (c) Removal of exhaust air from machinery compartments, stores, battery rooms, sanitary compartments, galleys & pantries.
 - (d) The fans are to be with flame proof gauges.

2. **Technical Requirements.**
 - (a) The smoke clearance fans are to have a minimum capacity of 4000 m³/Hr at 150 mm of WG and are to be operable from local or remote.
 - (b) The smoke clearance fans are to be hot gas fans as per BS 848. They are to be reversible, capable of withstanding temperatures of 400°C for 1 hour.
 - (c) The fans shall be Axial Fans.
 - (d) The fans shall be electrically driven.
 - (e) The motors should be marine type suitable for 380 V, 3 PH, 3 Wire, 50 Hz. Electric motors are to conform as per EED-Q-071 Rev 4. Motors shall have class F Insulation & shall be fully enclosed construction, Water tight to pressure of 0.1 Bar & should be rated for continuous operation.
 - (f) The shaft metal of the motor shall be steel as per EN 57 or AISI 431.
 - (g) The Fan & Motor as assembly should be shockproof to NSS II.
 - (h) Impeller material should be sea water resistance.
 - (i) The Fan shall operate in a satisfactory manner over its entire operating range, without exceeding the noise and vibration levels. Fan should not have sound level exceeding 75 db (A). Under free field condition 1 metre distance with ducted inlet & outlet.

3. **Construction.**
 - (a) The Fan & its components including cabling will be arranged and installed to permit ready accessibility for operation, inspection and maintenance.
 - (b) The covers are to be provided with an inspection door on the service side.
 - (c) The fans are to be fully balanced & supported in enclosed ball bearings.
 - (d) Direct on line shockproof starters of approved type & make (Naval Version) are to be supplied. The starters will incorporate single phasing protection in addition to over load & under load voltage protection.
 - (e) The cabling inside the Fan & Control panel shall be patronised LFH cables.

4. **Control & Monitoring.** Indication of fan running status is to be provided on the control panel and the control panel will provide digital outputs for remote monitoring and control.